

Sustainable heterocyclic chemistry: Green paths, systematic perceptions, and energy applications

Pashupati Nath^{1,2}, Induja Mishra^{1,2*}, Ajay Singh¹, Deepak Upadhyay¹, Anjali³ and Sameer Chandra⁴

¹Department of Chemistry, School of Applied and Life Sciences, Uttaranchal University, Dehradun, Uttarakhand, India

²UIT, Uttaranchal University, Dehradun, Uttarakhand, India

³Department of Radiological Sciences, S.C.P.M. College of Nursing and Paramedical Sciences, Gonda, Uttar Pradesh, India

⁴Department of Botany, School of Sciences, IFTM University, Moradabad, Uttar Pradesh, India

ABSTRACT The evolution of environmentally friendly and sustainable chemical procedures has been increased rapidly with the emerging demand for energy universally and also due to environmental concerns. The heterocyclic compounds can play a major role in fulfilling the demand of energy needs, such as fuel cells, hydrogen compounds, energy storage systems, due to its miscellaneous structures and adaptable electrical characteristics, and for various other applications. However, its harmful by-products range, challenging reaction condition, and toxic reagents are also the part of heterocyclic synthesis. Recent advancements in environmentally friendly heterocyclic synthesis are emphasized and highlighted in this review, with a major focus on its environmental friendly processes, such as catalysis, its precursors, and various friendly solvent-free and beneficial reactions from biomass. The paper also focuses on the forthcoming perceptions of merging green chemistry with artificial intelligence, nanotechnology, as well as sustainable and circular economy techniques for energy applications. Alongside, the paper also focuses and addresses the significant concerns like commercialization, cost-effectiveness, and regulatory barriers and limitations. The advancements in the eco-friendly synthesis of heterocyclic compounds are comprehensively examined in this paper, with a key insights of green technologies that help to gain sustainable heterocyclic chemistry solutions.

KEY WORDS: Heterocyclic compounds, Green heterocyclic synthesis, Organic photovoltaics, Nanotechnology.

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INTRODUCTION

Heterocyclic compounds are widely used in energy-related applications due to its specific characteristics like stability, π -conjugation, and electron-donating and electron-withdrawing functions.^[1] They can be utilizing as fuel cells as catalysts, organic solar cells, act as hydrogen carriers, and used as energy storage devices.^[2] However, conventional synthesis techniques commonly used hazardous chemical, poisonous, solvents, and precursors produced from petroleum, which plays a major role to increase environmental pollution and utilized a major portion of energy resource (Table 1).^[3]

The increasing concern of pollution and urgent need to create new and alternative energy resources due rapidly decreasing fossil fuels and everlasting demand for energy in all over the world have augmented the demand to create renewable and sustainable energy sources.^[4] The heterocyclic combinations in different compounds are used in various industrial techniques and processes due to its potential and specific characteristics, such as distinct electrical, photo-physical, and catalytic characteristics. This paper describes all the aspects of heterocyclic combinations and its role in expanding renewable and sustainable solutions, which gives benefits to society and help in combating the serious environmental issues like climate change.

*Corresponding author: Email: 89induja@gmail.com; nathpashupati53@gmail.com

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The incorporation for increasing green chemistry principles along with ultramodern technologies such as artificial intelligence (AI) and nanotechnology the advancement of heterocyclic synthesis will be highly accelerated in the coming future.^[5] By incorporating machine learning (ML) algorithms and AI-driven analytical modeling can have decreased trial-and-error experimentation and increase cumulative efficacy.^[6] In addition, the biological stimulated methods and catalysis based on nanotechnology have a great capacity to convert functionality of heterocyclic components and increased its performance in energy applications (Fig. 10 and 11).

The energy industry and its sustainability will be augmented by implementing circular economy technologies, for example, waste upgrading and closed-loop recycling methods.^[7] There is an urgent need to adopt the heterocyclic synthesis and its varied potential in reducing the negative effects on the environment worldwide.^[8] The interdisciplinary and transdisciplinary movements by scientific communities can open the door of new opportunities to resolve the sustainable energy challenges. To harness the full potential of green heterocyclic chemistry compounds in the broad industrial applications, the future research should be focus on its cost effectiveness, commercialization to gain scalability and regulatory compliance.

Porphyrins are extensively employed in dye-sensitized solar cells due to their strong visible-light absorption and well-organized electron injection, meaningfully boosting power adaptation efficiency. Thiophene-based polymers, for example, polythiophene and its derivatives, excel in organic photovoltaics and supercapacitors due to high conductivity and effortlessly tunable π -conjugated systems. Pyridine-containing compounds serve as key ligands in electrocatalysts for hydrogen evolution and oxygen

reduction reactions. Their metal-coordinating capability efficiently modulates catalytic vigorous sites and reaction pathways.^[9]

Despite remarkable development, AI-driven synthesis and nanotechnology face key hurdles: inadequate high-quality datasets for multifaceted heterocyclic reactions decrease AI prediction dependability, while nanocatalysts suffer from high costs, complicated fabrication, and poor scalability/steadiness at industrial levels. Moreover, nanomaterial integration increases concern over long-term toxicity and conservational impact (Fig. 2). Overcoming these necessitates standardized datasets, sustainable synthetic routes, profitable scaling, and eco-friendly nanomaterial design to unlock the full potential of heterocyclic compounds in renewable energy systems (Table 2).^[10]

Significance of green heterocyclic synthesis in energy applications

The changeover from conventional synthesis to green chemistry in heterocyclic synthesis is very critical for enhancing sustainable solutions in sustainable energy applications.^[11] The green heterocyclic production fabricating innovative methodologies, energy saving, and eco-friendly approached that decrease the dependency on conventional resources and minimize hazardous waste generation and increase the dependency on renewable resources (Table 3). Various strategies have been incorporated to accomplish the objectives, such as catalysis, Solvent-free and green solvent techniques, renewable feedstock's, microwave and ultrasonic-assisted synthesis, and AI and ML Integrations (Fig. 1). The use of both heterogeneous and homogeneous catalysts, containing enzymatic and photocatalytic methods, increased reaction potential by decreasing the use of dangerous reagents.^[11]

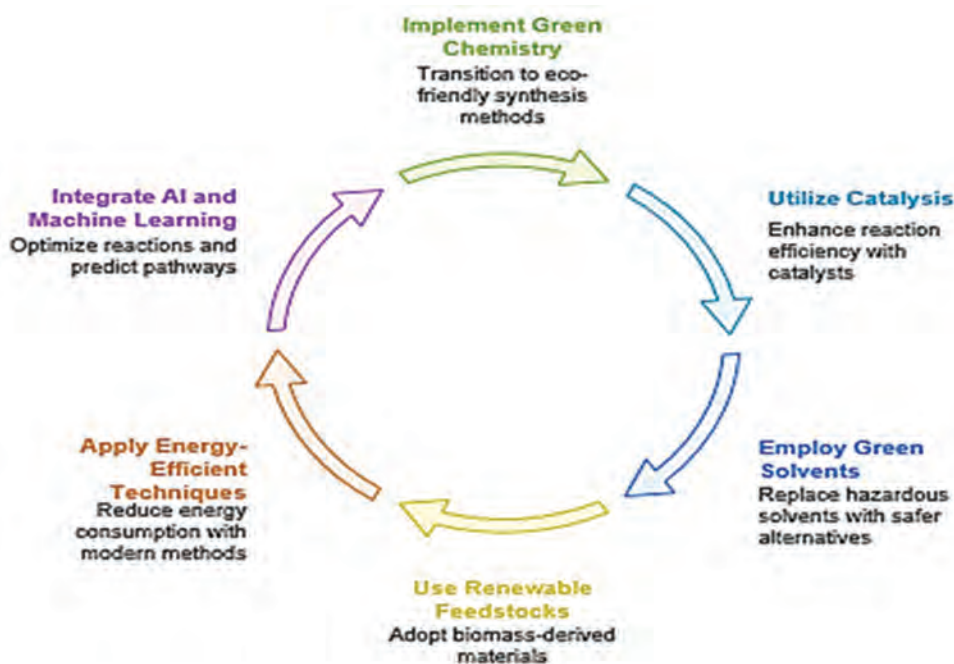


Figure 1: Green heterocyclic synthesis cycle and its components

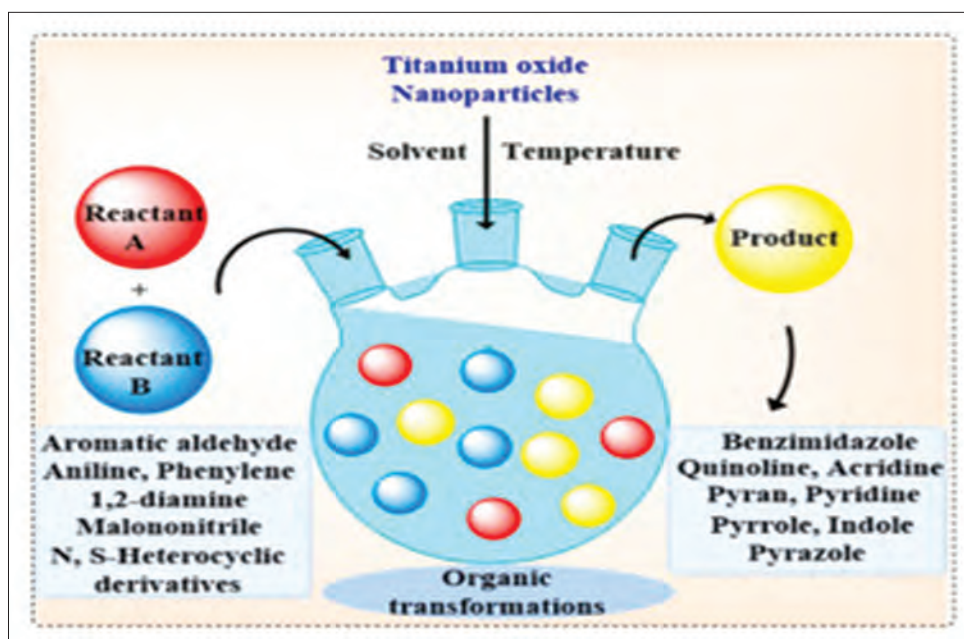


Figure 2: Overview of nanocatalyst-assisted synthesis of diverse heterocyclic compounds^[22]

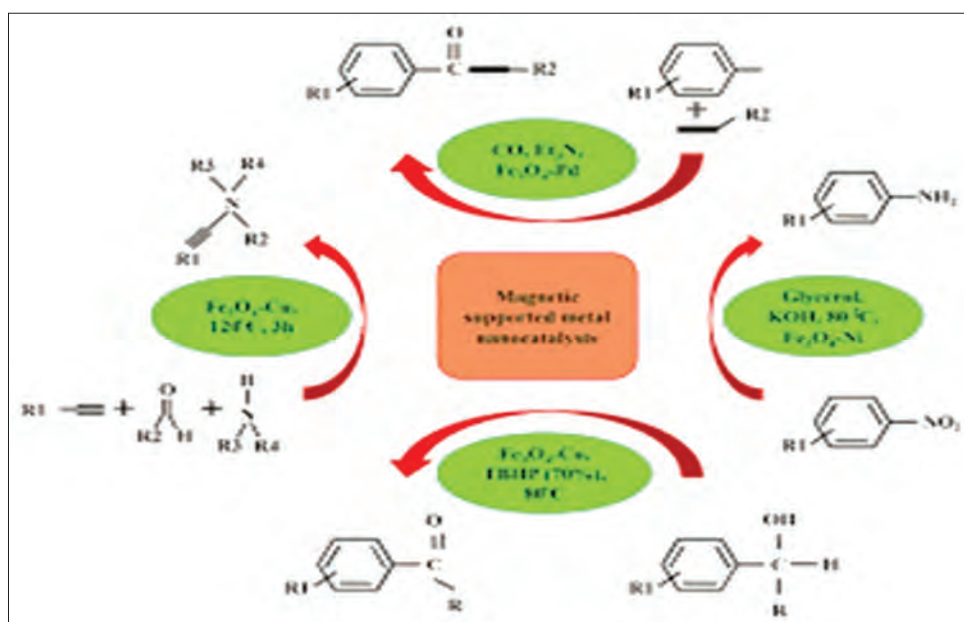


Figure 3: Catalysis of reactions of some organic compounds by metal nanoparticles supported by magnetite^[24]

By the use of free and green solvent techniques, one can achieve the greener synthesis routes by replacing and eliminating hazardous organic solvents, enhances the efficiency of reactions through incorporating water, supercritical CO₂, or ionic liquids (ILs).^[12] Biomass-derived precursors and biological heterocyclic synthesis reduce the requirement of petroleum-based raw materials and will help to promote circular economic practices in chemical industries and create sustainable feedstock's.^[13]

A remarkable example of green heterocyclic synthesis is the biomass-derived fabrication of thiophene-based conjugated polymers from 5-hydroxymethylfurfural (HMF). Using metal-free organocatalysis under solvent-free

conditions, researchers achieved rapid, energy-well-organized oxidative cyclization to form furan–thiophene hybrids. When incorporated into organic solar cells, these sustainable heterocycles showed superior light absorption and charge transport, delivering higher power adaptation efficiencies than traditional analogs made by conventional routes. Likewise, enzyme-catalyzed (oxidoreductase) synthesis of pyridine derivatives under mild, ambient conditions has yielded extremely active pyridine–metal complexes for fuel-cell electrocatalysts, boosting oxygen-reduction performance and considerably reducing energy use and toxic waste.^[14]

These modern techniques, such as Microwave and Ultrasonic-Assisted Synthesis, offer energy-efficient

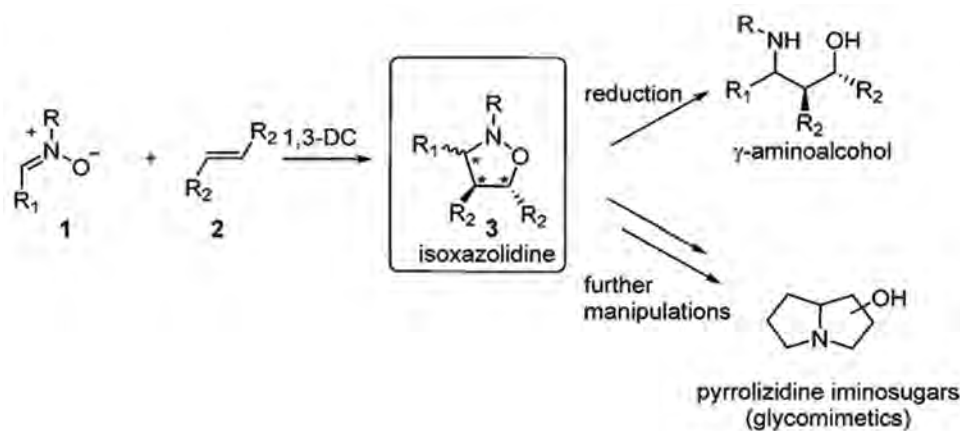


Figure 4: The figure shows the formation of isoxazolidines, a crucial five-membered heterocycle, through the 1,3-dipolar cycloaddition of nitrones with dipolarophiles. β -amino alcohols are produced by subsequent N–O bond reduction, and these alcohols undergo additional transformations to produce pyrrolizidine iminosugars (glycomimetics)^[26]

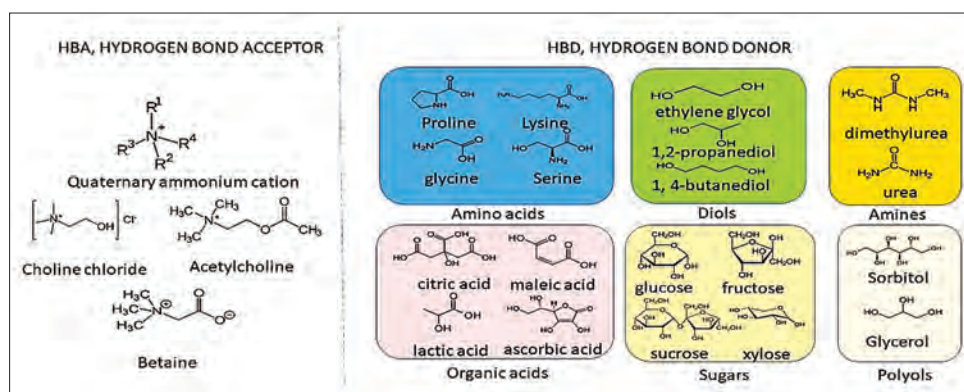


Figure 5: The different types of compounds that act as hydrogen bond acceptors and hydrogen bond donors, which are essential in forming deep eutectic solvents^[25]

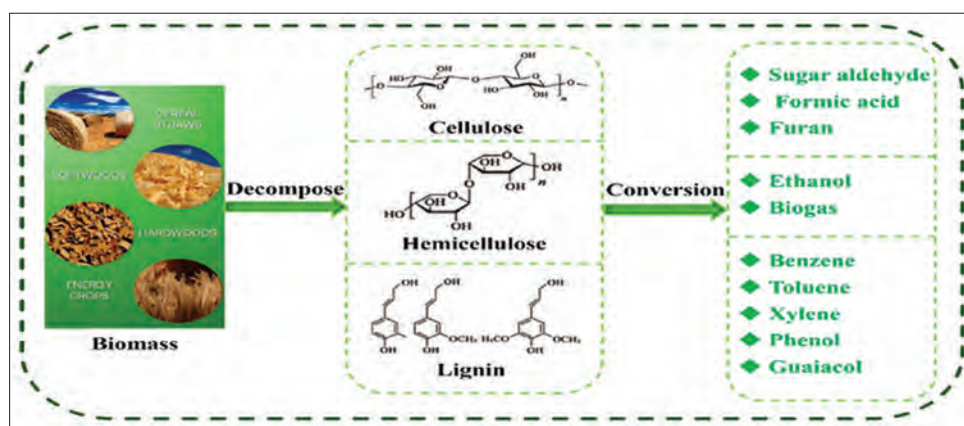


Figure 6: The figure illustrates how lignocellulosic biomass is converted into cellulose, hemicellulose, and lignin before being catalytically transformed into biofuels and value-added chemicals like sugars, ethanol, biogas, furans, and aromatic compounds. This shows biomass as a sustainable substitute for fossil fuels^[30]

alternatives to conventional heating processes, reduce the reaction time, and decrease energy consumption. All of the above, the used of AI and ML Integration helps in optimization of reaction conditions, to forecast pathways associated with greener synthesis and augmenting the innovations and researches associated with novel heterocyclic compounds for energy utilizations. Despite

remarkable progress, noteworthy barriers remain to widespread adoption. Solvent-free methods struggle with heat management, mixing, and kinetic control at scale. AI-optimized synthesis demands large datasets, considerable computing power, and knowledge – often high-priced for smaller labs. Biomass precursors suffer from seasonal supply fluctuations and inconsistent purity.

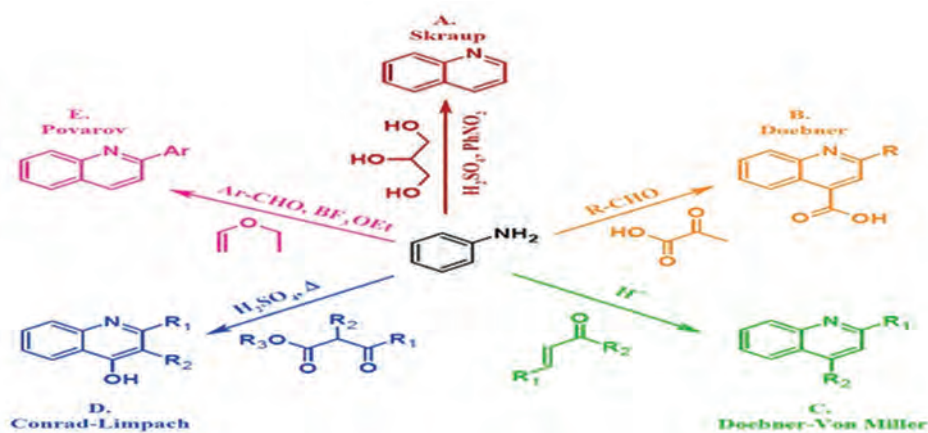


Figure 7: The figure illustrates classical quinoline-forming reactions from aromatic amines, including Skraup, Doebner, Doebner–von Miller, Povarov, and Conrad–Limpach syntheses, highlighting versatile pathways to nitrogen-containing heterocycles important in medicinal and functional chemistry^[31]

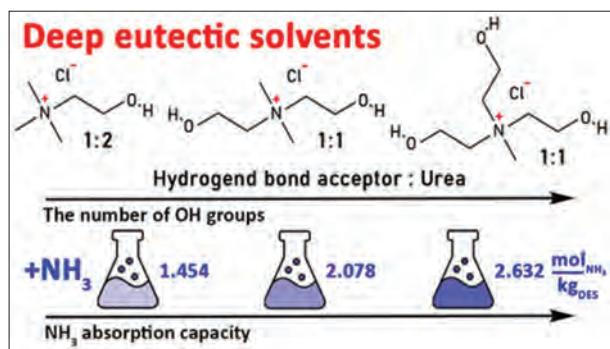


Figure 8: As the number of hydroxyl (–OH) groups and hydrogen bonding strength increases, the figure illustrates how deep eutectic solvents (DESs) produced with urea exhibit enhanced NH_3 absorption capacity, demonstrating the tunable and environmentally friendly character of DESs^[32]

Overcoming these hurdles requires progressive reactor engineering, standardized bio-feedstock processing, and user-friendly, accessible AI tools to accomplish truly scalable, green heterocyclic synthesis for next-generation energy applications.^[10]

GREEN STRATEGIES IN HETEROCYCLIC SYNTHESIS

The evolution of sustainable solutions for heterocyclic synthesis has objective to decrease environmental hazards while conserving effectiveness and selectivity. The worldwide prominence is increasingly giving the efforts to increase the utilization of green chemistry, these strategies are also aiming to seek the eco-friendly technologies while promising high yields, scalability, and pureness in optimization and production of heterocyclic compounds (Fig. 9).^[21]

Catalytic approaches in heterocyclic synthesis

The utilization of catalysts in heterocyclic synthesis plays a significant role in enhancing reaction efficiency, upholding sustainability, and reduction of waste. Other than that the several other benefits of catalytic approaches in

heterocyclic synthesis include biocatalysis, Metal-Organic Frameworks (MOFs), Nanocatalysts, Photocatalysis, and Electrocatalysis. The biocatalysis is the enzyme-mediated heterocyclic synthesis, which allows selective transformations under mild conditions and avoids the use of harmful reagents and extreme temperatures. This methodology is predominantly beneficial for pharmaceutical and fine chemical industries.^[22] MOFs are distinguished by their extremely porous structure, and distinguished as heterogeneous catalysts, serve as a sustainable solution in the form of green heterocyclic synthesis with minimal environmental footprint and maximum recyclable ability.

A compelling illustration of catalytic efficiency in heterocyclic synthesis is the biocatalytic production of pyridine derivatives, vital for pharmaceuticals, agrochemicals, and energy catalysts. Oxidoreductase enzymes selectively drive oxidative cyclization of nitrogenous precursors under mild, aqueous conditions, eliminating toxic solvents and energy-intensive heating. The resulting pyridine – a six-membered aromatic ring with nitrogen para to the reactive site – boasts minimal by-products and excellent atom economy. Likewise, Zr-based MOFs enable green pyridine synthesis through tunable porous confinement, stabilizing intermediates, enhancing conversion, and allowing catalyst reuse. These biological and MOF-driven approaches exemplify how advanced catalysis simplifies routes, reduces environmental burden, and advances sustainable heterocyclic chemistry.^[23]

They also serve as metal nanoparticles such as Ag, Au, and Pd, which provides surface-mediated reactions that have ability to augment selectivity and effectiveness and decreasing the production of by-products (Fig. 3). Their high surface area and tunable reactivity make them able to regulate and adjust the reactivity of a molecule, compound, and catalyst by altering specific parameters and enhance their capacity to synthesize as an eco-friendly compound. Photo-catalysis and Electrocatalysis offer the light-driven and electrochemical approaches and enrich heterocyclic synthesis without the requirement of toxic oxidants or reducing agents. These agents have offers to complete control over reaction pathways, meanwhile reduce the dependency of hazardous chemicals.^[24]

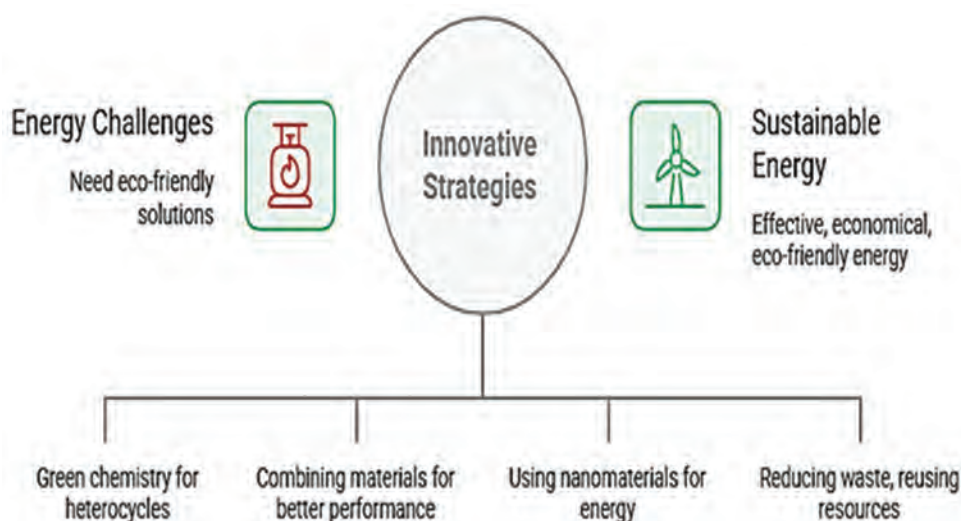


Figure 9: The concept of developing innovative strategies for addressing energy challenges while ensuring a shift toward sustainable energy solutions

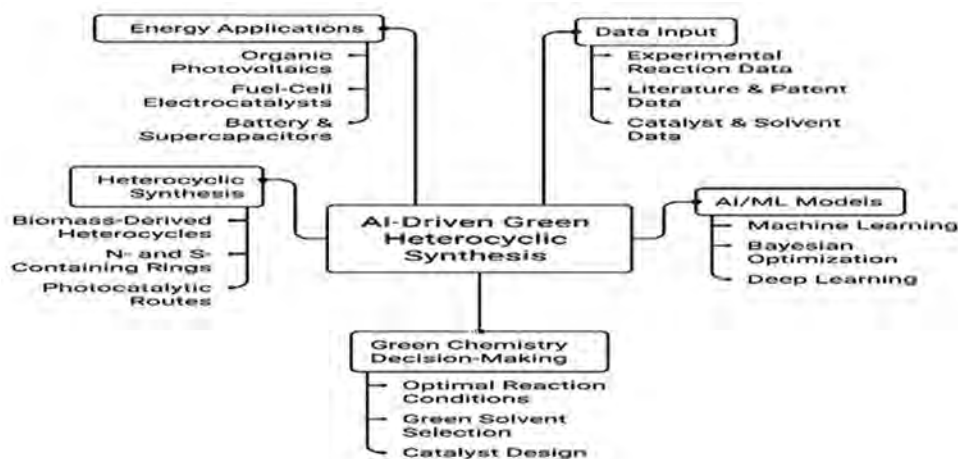


Figure 10: The figure represents a closed-loop artificial intelligence-assisted framework for sustainable, efficient heterocyclic synthesis



Figure 11: Comparison between artificial intelligence (AI)-optimized synthesis and traditional synthesis, highlighting why the AI approach offers greater efficiency and sustainability

Solvent-free and green solvent-based methods

Conventional organic solvents serve as significantly to increase environmental pollution, which enhanced the urgent need of green solvent-based and solvent-free technologies such as Deep Eutectic Solvents (DESs), ILs, and Supercritical Fluids (SCFs). The DESs are eco-friendly solvents formed by mixing a hydrogen bond donor and a hydrogen bond acceptor, which intermingled through a hydrogen bond donor to form a eutectic mixture which has a significant lower melting point than either of their individual components (Fig. 5 and 8). They are attracting significant consideration as eco-friendly, sustainable, and universal replacement to conventional organic solvents and significantly contribute to greener chemical synthesis. Moreover, they offer low volatility, tunable properties, and reliability in various heterocyclic reactions.^[25] A sustainable example of heterocyclic synthesis is solvent-free 1,3-dipolar cycloaddition of biomass-derived nitrones with

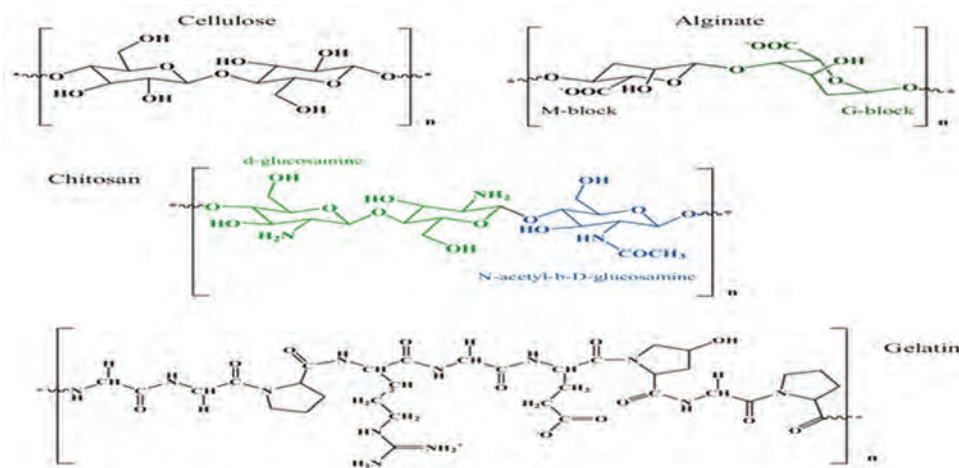


Figure 12: The chemical structures of four different biopolymers: Cellulose, Alginate, Chitosan, and Gelatin^[42]

Table 1: Comparison of green versus conventional heterocyclic synthesis approaches

S. No.	Parameter	Green synthesis	Conventional synthesis	Advantages of green synthesis	References
1.	Catalyst	Biocatalysts, Metal Free catalysts, Recyclable metal catalysts	Heavy metal catalysts (Pd, Ru, Pt)	Reduced toxicity reusable catalysts	[15]
2.	Solvent	Water, Ionic liquids, Deep eutectic solvents	Organic solvents (THF, CHCl ₃ , DCM)	Lesser environmental influence	[16]
3.	Energy Source	Microwave, Ultrasound, Photocatalysis	High-temperature reflux heating	Energy-efficient quicker reactions	[17]
4.	Waste Generation	Minimal or biodegradable byproducts	Large amounts of toxic waste	Reduces environmental burden	[11]
5.	Reaction Time	Short (minutes to hours)	Long (numerous hours to days)	Faster synthesis process	[19]
6.	Scalability	Emerging industrial viability (flow chemistry, AI-optimized synthesis)	Established industrial processes but high energy-intensive	Additional sustainable production in the future	[20]

Table 2: Integration of renewable energy in green synthesis

S. No.	Renewable energy source	Application in green synthesis	Environmental benefits	Industrial example	References
1.	Solar energy	Solar-powered reactors for heterocyclic synthesis	Decreases CO ₂ emissions by 60%	BASF SolarLab	[5]
2.	Wind energy	Powering chemical plants producing green heterocycles	Reduced fossil fuel dependency	Bayer Wind-Powered Agrochemicals	[17]
3.	Hydroelectric energy	Water-powered chemical synthesis processes	Sustainable large-scale production	Pfizer HydroChem Unit	[19]
4.	Bioenergy	Biomass-derived heat and power for green chemical reactions	Lowers industrial carbon footprint	Merck Biorefinery	[33]
5.	Geothermal energy	Heating for green solvent-assisted heterocycle formation	Cost-effective and Sustainable	Tesla GeoChem Labs	[3]

levoglucosenone, producing five-membered heterocycles with high atom economy and stereoselectivity (Fig. 4). Microwave assistance further reduces reaction time and energy input, aligning the process with core green chemistry principles.^[26]

The ILs have the specific characteristics, such as non-volatile nature, recyclability as a solvent with higher thermal stability, and polarity. They are able to dissolve in a wide range of substances and hence providing sustainable heterocyclic synthesis SCFs applying supercritical CO₂ as a reaction medium improve effectiveness, decreased toxicity,

and eradicate the requirement for toxic solvents. SCFs are specific operations for obtaining high-yielding heterocyclic transformations under mild conditions.^[27]

Biomass-derived feedstocks and renewable precursors

The evolution toward biomass-derived feedstocks and renewable precursors is critical for decreasing the dependency on petroleum-based chemicals. The important renewable resources, such as lignin, cellulose,

Table 3: Eco-friendly technologies in heterocyclic synthesis

S. No.	Technology	Principle	Advantages	Challenges	References
1.	Microwave-Assisted Synthesis	Uses microwave irradiation to accelerate chemical reactions	Quicker reaction time, higher yields, energy-efficient	Equipment cost, inadequate scalability	[34]
2.	Ultrasound-Assisted Synthesis	Uses ultrasonic waves to enhance reaction rates and yield	Low energy consumption, mild reaction circumstances	Requires precise equipment	[35]
3.	Photocatalytic Synthesis	Utilizes light energy (visible/ultraviolet) to drive chemical reactions	Sustainable energy consumption, eco-friendly	Catalyst design limitations	[17]
4.	Mechanochemical Synthesis	Uses mechanical forces (ball milling, grinding) to induce reactions	Solvent-free, cost-effective	Limited control over reaction parameters	[36]
5.	Biocatalysis (Enzyme-catalyzed synthesis)	Enzymes catalyze the formation of heterocycles under mild conditions	Renewable catalysts, high selectivity	Enzyme stability issues	[15]
6.	Deep eutectic solvents (DES)-based synthesis	Uses biodegradable, non-toxic solvent systems for synthesis	Environmentally friendly, non-volatile solvents	Restricted availability of standardized DES	[16]
7.	Flow chemistry	Continuous processing for scalable and efficient synthesis	Industrial scalability, reduced waste	Exclusive initial setup	[17]
8.	Artificial intelligence (AI)-driven reaction optimization	AI predicts optimal reaction conditions for green synthesis	Reduces trial-and-error, optimizes energy use	Requires extensive computational resources	[6]

Table 4: Scalability challenges in industrial green heterocyclic synthesis

S. No.	Impact on industrial production	Impact on industrial production	Possible solutions	References
1.	Limited catalyst stability	Reduces catalyst reusability in large-scale production	Develop robust biocatalysts and heterogeneous catalysts	[37]
2.	High upfront costs	Preliminary investment in green technologies is expensive	Government subsidies and private sector investments	[17]
3.	Process optimization complexity	Difficulties in preserving consistent yield and efficiency	Artificial intelligence-driven optimization and real-time monitoring	[10]
4.	Lack of standardized regulations	Hinders global adoption of green synthesis methods	International green chemistry guidelines	[1]
5.	Scale-up of bio-based feedstocks	Needs a stable supply chain for bio-based chemicals	Sustainable biomass supply and waste valorization approaches	[3]

Table 5: Challenges in policy enforcement and recommendations

S. No.	Challenge	Affected regions	Impact	Recommended solutions	References
1.	Lack of Strict Regulations	Developing nations	Slower adoption of green chemistry	Strengthen environmental laws, intensification penalties for non-compliance	[38]
2.	High Initial Investment	Global	Small and mid-sized enterprises struggle to implement changes	Government subsidies, green loans, and tax incentives	[39]
3.	Limited Public Awareness	Developing economies	Low demand for sustainable products	Education campaigns, eco-labeling, and incentives for consumers	[40]
4.	Slow Industrial Transition	All Regions	Resistance from traditional chemical industries	Mandated sustainability reporting and commercial incentives for green R&D	[17]
5.	Supply Chain Limitations	Developing countries	Scarcity of bio-based raw materials	Establish sustainable sourcing networks and encourage circular economy models	[41]

and bio-waste are utilized. Lignin is a major byproduct of the paper and biofuel industries, it serves as a valuable precursor for aromatic heterocycles, which offers a sustainable solution to non-renewable reagents. The cellulose, which is derived from biomass, is a reliable renewable source for carbohydrate-based heterocycles

which support green chemistry initiatives in material and drug synthesis (Fig. 12).^[28]

Bio-waste obtained from agriculture and industries provides a sustainable reservoir of carbon-based precursors for heterocyclic compound development, and has capacity to reduce environmental burdens as it promotes circular

Table 6: Artificial intelligence (AI)-optimized versus traditional heterocyclic synthesis methods

S. No.	Parameter	AI-optimized synthesis	Traditional synthesis	Advances of AI optimization	References
1.	Reaction prediction	AI-driven models predict optimal conditions	Trial-and-error approach	Decreases time and resource wastage	[6]
2.	Process optimization	Uses machine learning (ML) to refine steps	Manual adjustment of parameters	Advanced efficiency and reproducibility	[43]
3.	Yield (%)	90–99%	60–85%	AI fine-tunes circumstances for higher yield	[17]
4.	Energy consumption	Low (10–50 kWh per kg)	High (100–500 kWh per kg)	Decreases industrial energy demand	[3]
5.	Environmental impact	AI suggests green solvents and catalysts	Often relies on toxic reagents	Maintainances green chemistry ideologies	[41]

Table 7: Circular economy models integrating green heterocyclic chemistry

S. No.	Circular economy principle	Application in green synthesis	Environmental and economic benefits	Industrial example	References
1.	Water valorization	Converting agro-waste into heterocyclic precursors	Decreases raw material costs and waste generation	BASF's biomass-derived solvents	[7]
2.	Closed-loop recycling	Recovery and reuse of green catalysts	Decreases catalyst loss and environmental impact	Merck's recyclable enzymatic catalysts	[17]
3.	Bio-based feedstock utilization	Using lignin, cellulose for heterocyclic synthesis	Lessens Reliance on petrochemicals	Pfizer's bio-based pharmaceuticals	[43]
4.	Energy recovery from waste	Utilizing process waste for energy generation	Lowers production costs and carbon footprint	Tesla's bioenergy-powered labs	[4]
5.	Zero-waste production	Eliminating solvent use and toxic by-products	Augments sustainability and decreases disposal costs	Bayer's solvent-free pesticide synthesis	[3]

Table 8: Anticipated policies and their impact on the chemical industry

S. No.	Proposed policy	Expected implementation year	Key provisions	Projected impact	References
1.	Global Carbon Tax on Chemical Industry	2030	Penalizing high-emission chemical production	40% reduction in fossil-fuel-based chemical processes	[44]
2.	Mandatory Green Chemistry Adoption in Pharma and Agrochemicals	2032	Requiring at least 50% bio-based materials in production	Widespread shift to enzymatic and biodegradable compounds	[45]
3.	Plastic-Free Packaging Mandate	2035	Banning non-biodegradable plastics in packaging	70% reduction in plastic waste	[45]
4.	Zero-Hazardous Waste Policy	2040	Strict limits on toxic byproducts	Full-scale adoption of green synthesis methods	[46]
5.	Global Ban on Non-Green Catalysts in Industrial Chemistry	2045	Prohibition of heavy-metal-based catalysts	90% transition to enzymatic and bio-based catalysts	[37]

Table 9: Sector-specific projections for green chemistry adoption (2025–2050)

S. No.	Sector	Current status (2025)	Projected developments (2030)	Long-term impact (2050)	References
1.	Pharmaceuticals	Limited use of bio-based solvents	Widespread adoption of enzymatic catalysis and biotransformations	Nearly solvent-free drug manufacturing	[47]
2.	Textiles and dyes	High dependency on petroleum-based dyes	Increased use of plant-based and microbial dyes	Completely biodegradable and closed-loop dyeing processes	[27]
3.	Agrochemicals	Rising interest in bio-based pesticides and fertilizers	Biopesticides replace synthetic ones in >30% of applications	80% of agrochemicals derived from natural sources	[37]
4.	Plastic industry	Bioplastics still in niche markets	50% of single-use plastics transformed by biodegradable alternatives	Petroleum-based plastics phased out entirely	[45]
5.	Energy sector	Green chemistry in battery technology emerging	Sustainable materials for energy storage widely used	Fossil-fuel-based energy materials approximately eliminated	[17]

economic principles. The eco-friendly heterocyclic synthesis offers an evolutionary approach in green chemistry, which addresses the universal demand for sustainable energy and materials. To gain advance solutions, green solvents systems and renewable feedstock's, this field continues to progress toward environment friendly technologies and more effective greener solutions (Fig. 6).^[29]

An example of green chemistry is the catalytic conversion of lignocellulosic biomass into value-added platform chemicals such as HMF and levulinic acid, which serve as key precursors for fuels and heterocyclic compounds, enabling efficient, renewable, and low-carbon pathways for sustainable energy and chemical production.^[30]

A noticeable example of green solvent revolution is the supercritical CO₂-mediated synthesis of quinolines, an attached benzene-pyridine bicyclic scaffold (Fig. 7). Cyclocondensation rejoinders in supercritical CO₂ benefit from superior mass transfer, better-quality selectivity, and efficiently no toxic by-products. Existence of non-flammable, low-cost, and completely recyclable, CO₂ drastically cuts energy practice and removes hazardous organic solvents, suggesting an ideal platform for accessible, eco-friendly heterocyclic production.^[25]

Equally promising are DESs, such as choline chloride-urea, employed in multicomponent quinoline syntheses from amines and carbonyls. These biodegradable, non-volatile media accelerate reactions, provide incredible yields, and deliver tunable polarity for optimal reactant solubility. With negligible solvent waste and low toxicity, DESs allow clean, well-organized construction of nitrogen heterocycles. Together, supercritical CO₂ and DESs exemplify how green solvents radically augment sustainability, safety, besides performance in complex heterocyclic synthesis, strengthening their central role in contemporary green chemistry.^[25-32]

AI-DRIVEN GREEN SYNTHESIS

The amalgamation of AI and ML into heterocyclic compound synthesis is speedily gaining power. These advanced computer science techniques have ability to maximize reaction situations by analyzing huge datasets, has resulted in maximize effectiveness and decrease environmental effects.^[7] AI-driven prototypes can forecast product selectivity, diminish reagent wastage, and recognize substitute of green solvents and catalysts, thus fast-tracking the discovery of novel heterocyclic materials for energy uses.

Furthermore, AI-assisted quantum chemical replications can deliver profound insights into reaction mechanisms, simplifying the development of more operative and sustainable heterocyclic compounds for fuel cells, organic photovoltaics, and energy storage devices.^[6]

HYBRID MATERIALS AND NANOTECHNOLOGY

Nanotechnology and hybrid substances provide evolutionary opportunities in improving the performance

and sustainability of heterocyclic combinations in energy applications. Amalgamation of heterocycles into hybrid materials, for example, perovskite-based solar cells, organic-inorganic frameworks, as well as nanostructured catalysts, can considerably increase their effectiveness and stability. Heterocyclic-based nanomaterials reveal tremendous charge transport properties, high surface area, and excellent catalytic activity, make them capable for use in advanced energy storage systems, involving lithium-ion batteries, super capacitors, and hydrogen production.^[5] Additionally, the functionalization of heterocycles with nanoscale MOFs and conductive polymers can generate next-generation electrocatalysts for unpolluted energy transformation processes, such as water splitting and carbon dioxide reduction.^[15]

Between 2025 and 2050, cross-sector collaboration will drive the widespread adoption of green chemistry. Combining AI, ML, and bio-based innovations will boost efficiency, predictability, and sustainability across industries. AI enables real-time reaction monitoring, greener route prediction, and low-toxicity alternatives, slashing waste and energy use. Biotechnology – through engineered microbes, enzyme cascades, and bio-catalysts – offers simpler, petroleum-free processes. Establishing multi-industry green innovation hubs (pharma, textiles, agrochemicals, plastics, energy) will foster knowledge sharing, shared facilities, and rapid technology deployment, paving the way for circular, low-carbon, resource-efficient production systems by 2050.^[10-42]

FUTURE LEGISLATIVE TRENDS AND POTENTIAL REGULATORY FRAMEWORKS FOR GREEN CHEMISTRY

As worldwide sustainability concerns grow, governments and regulatory bodies are progressively converging on green chemistry to reduce environmental impact. Future legislative trends in green chemistry are predictable to redesign the chemical industry, encouraging sustainable practices and decreasing hazardous waste. The table below outlines key projected policies, their predictable implementation timelines, foremost provisions, and projected industry impacts. These anticipated regulations will drive a fundamental revolution in the chemical industry, highlighting sustainability through bio-based materials, biodegradable alternatives, and cleaner invention methods. Companies that proactively implement green chemistry ideologies will gain a competitive advantage, bring into line with future compliance requirements while contributing to global environmental goals (Table 8).

SECTOR-SPECIFIC PROJECTIONS FOR GREEN CHEMISTRY ADOPTION (2025–2050)

The green chemistry has objectives to minimize hazardous components and environmental influences across industries by enhancing sustainable practices. The sectors such as pharmaceuticals, textiles and dyes, agrochemicals, plastic industry, and energy sector are the current important sectors in

2025 and will show projected development by 2030, and also show long-term impacts by 2050 for main sectors are assuming and adopting green chemistry innovations for green chemistry. The pharmaceutical industry in 2025 still depends on traditional chemical processes with limited consumption of bio-based solvents. By 2030, enzymatic catalysis and bio-transformations will advance widespread adoption, reducing dependence on toxic solvents. By 2050, approximately, solvent-free drug manufacturing will be probable, enhancing sustainability and minimizing environmental hazards.^[47] The textile and dyes industry remains extremely dependent on petroleum-based dyes in 2025. By 2023, there will be noteworthy progress in implementing plant-based and microbial dyes, decreasing chemical pollution. By 2050, fully biodegradable and closed-loop dyeing procedures will dominate, eliminating hazardous effluents and supporting a circular economy (Table 7).^[27]

In the agrochemicals industry with increasing concerns around synthetic pesticides, bio-based alternatives are gaining traction in 2025. By 2030, bio-pesticides will substitute more than 30% of synthetic applications, augmenting eco-friendly agricultural practices. By 2050, roughly 80% of agrochemicals will be derived from natural sources, meaningfully reducing soil and water contamination. In plastic industry bioplastics persist a niche market in 2025, but by 2030, 50% of single-use plastics will be substituted by biodegradable alternatives. By 2050, petroleum-based plastics will be completely phased out, supporting a sustainable plastic economy and reducing plastic pollution.^[45] In the energy sector, Green chemistry inventions in battery technology are emerging in 2025. By 2030, sustainable materials for energy storage will be extensively used, augmenting efficiency and reducing environmental impacts. By 2050, fossil-fuel-based energy materials will be nearly eliminated, leading to a more sustainable and clean energy changeover.^[17]

Between 2025 and 2050, cross-sector collaboration will drive the widespread adoption of green chemistry. Combining AI, ML, and bio-based innovations will boost efficiency, predictability, and sustainability across industries. AI enables real-time reaction monitoring, greener route prediction, and low-toxicity alternatives, slashing waste and energy use. Biotechnology – through engineered microbes, enzyme cascades, and bio-catalysts – offers simpler, petroleum-free processes. Establishing multi-industry green innovation hubs (pharma, textiles, agrochemicals, plastics, energy) will foster knowledge sharing, shared facilities, and rapid technology deployment, paving the way for circular, low-carbon, resource-efficient production systems by 2050 (Table 9).^[10]

CONCLUSION

Modernizations in catalysis, comprising bio-catalysts and transition-metal-free reactions, have permitted the synthesis of heterocycles with nominal energy input and waste generation. Solvent-free procedures, microwave-assisted reactions, besides mechanochemical approaches additional augment the eco-friendliness of these procedures. Furthermore, bio-based feedstocks derived from renewable

resources deliver a substitute to petroleum-derived pioneers, reducing the carbon footprint of heterocyclic synthesis. In spite of these developments, challenges also persist (Table 5). The scalability of green synthesis methods remains a key problem, as many laboratory-scale methods necessitate optimization for industrial uses. The issues such as stability and durability of heterocyclic materials in energy devices also require additional development to guarantee long-term enactment. Moreover, regulatory frameworks and environmental policies play a critical character in the implementation of these technologies, demanding rigorous assessments of toxicity and sustainability (Table 4).

The incorporation of AI and ML can quicken the discovery of novel heterocyclic compounds with custom-made properties for energy applications. Nanotechnology comprises new prospects for designing heterocyclic-based nanomaterials with higher conductivity, catalytic activity, and energy storage capacity (Table 6).

Eco-friendly heterocyclic synthesis, which delivers cleaner routes to materials employed in fuel-cell technologies, solar cells, and next-generation batteries, is rapidly emerging as a key constituent of sustainable energy research. When combined, these tactics present environmentally favorable heterocyclic systems as feasible building blocks for a more robust and clean global energy environment.

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